



NOTE :

1. COMPONENT TO BE SHOT BLASTED.
2. TEXT HEIGHT 5mmx0.3mm UP FROM THE FACE (NAME & PART NO.198 & DE PROVIDED.)
3. WEIGHT - 0.388Kg. Approx.

ALL DIMENSIONS ARE IN M.M. ALL SHARP EDGES TO BE CHAMFERED.
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MATERIAL:	AL-LM-24	
TOOLING REQUIRED:	PRESS TOOL	
SP. PROCESS:	PRESS TOOL	
PATTERN :	MOULD	M/C FIXTURE
GRAVITY DIE:112 ADC	PR. DIE:442 PADC	DRILL JIG

02.03.08	13	Design changed of new supporting Ribs,31° was 33°.				Bhamini	
DATE	REV.	DESCRIPTION				DRN BY	APPD BY
DEVIATION(mm)		±0.1	±0.2	±0.3	±0.5	±0.8	
FROM UP TO & INCLUDING		0.5-6	6-30	30-120	120-315	315-1000	
DEVIATION ON NON TOLERANCED LINEAR MACHINED DIMENSIONS							
25 TO 250	8 TO 25	1.6 TO 8	0.025 TO 1.6	< TO 0.025			
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SURFACE ROUGHNESS IN MICRONS							

PART.NO		TITLE			
4-198-BP-M-308		BASE-PLATE FOR M SERIES			
DRN BY	-	21.02.03	SCALE	DRG. NO.	
CHD BY	-	-	3:2	4-198.13	
APPD BY	-	-	⊥		